

Issa Ship Stores Catalogue Pdf 35

SECTION 0440	
PRECAST CONCRETE STRUCTURES	
2.06	MANSHOLE FRAMES AND COVERS A. Manhole frames and covers shall be of good quality, strong, tough, even grained cast iron, smooth face iron castings, heavy, square cast base and depth of rim shall be under their ribs for the surface to which they are attached. Manhole covers and frame seats shall be machined to a true surface. Casting shall be thoroughly cleaned and subject to hammer inspection. Cast iron shall conform to ASTM A48, Class 50. B. Manhole covers shall have a diamond pattern, pickholes and the word "SEWER" cast in 3 inch letters. Manhole frame and covers shall be Searab Foundry, Campbell Foundry, LeBarre Foundry, or equal.
2.07	FINISHING PRECAST MANSHOLE SECTIONS AND STRUCTURES A. Seal tongue and groove joints of precast manhole and structure sections with perforated flexible joint sealant. Performed flexible joint sealant shall be Ken Seal No. 2 as manufactured by Harsco Seal, Ken Seal as manufactured by H. J. Seal Company or equal. B. Completed joint shall withstand 15 psi internal water pressure without leakage or displacement of gasket or sealant.
2.08	MANSHOLE RINGS A. Manhole rings shall be either of the following types: 1. Cast aluminum alloy 3561 T6, deep flange design, 16-inch wide with an alternate step unless conforming to OSHA requirements. 2. Steel reinforced, composite polypropylene 14-inch wide, M.A. Industries, Inc., PP Series or equal. Composite polypropylene shall conform to ASTM D4011 Classification PP300 B3350 J02. Steel reinforcing shall be continuous throughout ring. B. Manhole rings shall be either of the following types: 1. Flexible sleeve - Integriply cast sleeve to precast manhole section or install sleeve in a formed or cured opening. Form sleeve in sleeve with maximum steel strength. Cast sleeve and sleeves with blowdown resistant to gross flow corrosion. Flexible sleeve shall be Lock Joint Flexible Manhole Sleeve, Ken Seal connector or equal. 2. Compression gasket - Integriply cast compression gasket to precast manhole section. Form pipe into compression gasket. Compression gasket shall A.L.S., or equal.
2.09	PIPE CONNECTIONS TO MANSHOLE A. Connect pipe to manhole by the following ways: 1. Flexible sleeve - Integriply cast sleeve to precast manhole section or install sleeve in a formed or cured opening. Form sleeve in sleeve with maximum steel strength. Cast sleeve and sleeves with blowdown resistant to gross flow corrosion. Flexible sleeve shall be Lock Joint Flexible Manhole Sleeve, Ken Seal connector or equal. 2. Compression gasket - Integriply cast compression gasket to precast manhole section. Form pipe into compression gasket. Compression gasket shall A.L.S., or equal.
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